



AITiN Coated

**Multi-Material, Solid Carbide, Coolant Fed,
142° Point, 7+X Dia., 30° Helix (3320-.4488)**

Drill Size	Decimal Equiv	Flute Length	Drill Depth	OAL	Shank ø	AITiN Coated Part #
Q	.3320	3.150	2.520	5.000	25/64	RDH2177
8.50MM	.3346	80	64	127	10.0	RDH2179
8.60MM	.3386	80	64	127	10.0	RDH2181
8.70MM	.3425	80	64	127	10.0	RDH2183
11/32	.3438	3.150	2.520	5.000	25/64	RDH2185
8.80MM	.3465	80	64	127	10.0	RDH2187
8.90MM	.3504	80	64	127	10.0	RDH2189
9.00MM	.3543	80	64	127	10.0	RDH2191
9.10MM	.3583	85	68	136	10.0	RDH2193
23/64	.3594	3.340	2.670	5.312	25/64	RDH2195
9.20MM	.3622	85	68	136	10.0	RDH2197
9.25MM	.3642	85	68	136	10.0	RDH2199
9.30MM	.3661	85	68	136	10.0	RDH2201
9.40MM	.3701	85	68	136	10.0	RDH2203
9.50MM	.3740	85	68	136	10.0	RDH2205
3/8	.3750	3.340	2.670	5.312	25/64	RDH2207
9.60MM	.3780	85	68	136	10.0	RDH2209
9.70MM	.3819	85	68	136	10.0	RDH2211
9.80MM	.3858	85	68	136	10.0	RDH2213
9.90MM	.3898	85	68	136	10.0	RDH2215
25/64	.3906	3.340	2.670	5.312	25/64	RDH2217
10.00MM	.3937	85	68	136	10.0	RDH2219
10.10MM	.3976	93	74	149	12.0	RDH2221
10.20MM	.4016	93	74	149	12.0	RDH2223
10.30MM	.4055	93	74	149	12.0	RDH2225
13/32	.4062	3.625	2.900	5.875	15/32	RDH2227
10.40MM	.4094	93	74	149	12.0	RDH2229
10.50MM	.4134	93	74	149	12.0	RDH2231
10.60MM	.4173	93	74	149	12.0	RDH2233
10.70MM	.4213	93	74	149	12.0	RDH2235
27/64	.4219	3.625	2.900	5.875	15/32	RDH2237
10.80MM	.4252	93	74	149	12.0	RDH2239
10.90MM	.4291	93	74	149	12.0	RDH2241
11.00MM	.4331	93	74	149	12.0	RDH2243
11.10MM	.4370	102	82	155	12.0	RDH2245
7/16	.4375	4.000	3.200	6.100	15/32	RDH2247
11.20MM	.4409	102	82	155	12.0	RDH2249
11.30MM	.4449	102	82	155	12.0	RDH2251
11.40MM	.4488	102	82	155	12.0	RDH2253



For detailed tolerance information, see [page 327](#).



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